Work Orde													Page 1
Item ID: Revision ID: Item Name: Start Date:	D412-702-31 Harness Assen 12/14/2010		00	Accept		Cust Item I				Setup	Start Stop	S LEADINGS &	
Required Date: Reference:	12/22/2010	Req'd Qty: 1.0				Customer:							
Approvals:	Process Pla	in:	Date: //	Tooling: SPC (Y/N):	<u> </u>		ate:			Run	Start Stop	1	1
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Ho	urs	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
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QC Quality Control		QC5- Inspect part of	completeness to step o		2)/12/16	•			K)			
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DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							-1410			
Part No	:	PAR #:	Fault Categ	jory:	NCR: Ye	es N	o DQA	\ :	Date: _	
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DATE	STEP	Description of NC	<u> </u>	Corrective Action Section			Verific	ation	Approval	Approval
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Work Ord Tuesday, Decen							,				·	Page 2
Item ID: Revision ID:	D412-702-3	13		Accept					Setup	Start		
Item Name:	Harness Asser	nbly	* 1841B1 (1811 (1811 (1811							Stop		
Start Date:	12/14/2010	Start Qty: 1.00	† 1884 18 84 1884 1884 1884 1884 1884 1884 1884 1884 1884 1884 1884 1884 1884 1884		Cust Item I	D:						
Required Date:	: 12/22/2010	Req'd Qty: 1.00			Customer:							
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	QC:		Date:	SPC (Y/N):	Da	ate:				Stop		
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept	t Rej Qty		Reject Number	Insp. Stamp
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Quality Control

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DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Picklist Print

Tuesday, December 14, 2010 1:18:03 PM

Work Order ID: 64729

Parent Item: D412-702-313

Parent Item Name: Harness Assembly



E.art Date: 12/14/2010

Start Qty: 1.00

Required Date: 12/22/2010

Page 1

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date S Issued	Status
03570-2 		Manufactured	No			100	Each	17.0000		3	0/12	/16	
				Location		Loc	Qty	Loc Code			1		
				ST245A			17						
					58460		17		_	1	-		
4088-043 		Manufactured	No			100	Each	3.0000		1	So /	2/16	
				Location		Loc	<u>Qty</u>	Loc Code	4	fr.			
				ST272A			3			1			
					62322		3		_	l	_		
S24694-S50		Purchased	No			100	Each	147.0000	4	E/S	10/12	16	
				Location		Loc	: Oty	Loc Code	,	//	/ /		
				ST289			147						
					115016		47		_	4	_		
					116304		100		·		_		
N960JD10L Hill IIII III IIII IIII IIII IIII IIII Vasher	NAS1149D0332J		No	$\widehat{\omega}$		100	Each	0.0000		150	0/12/	16	

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Picklist Print

Page 2

Tuesday, December 14, 2010 1:18:03 PM

Work Order ID: 64729

Parent Item: D412-702-313

Parent Item Name: Harness Assembly

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

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Purchased

No

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Each 2,030.000

Location

ST300 2030 114784 34 115835 996 116373 100 116391 900 Loc Code

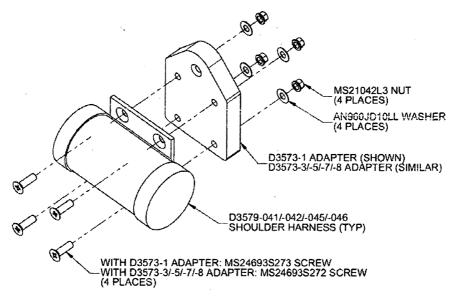
Tuesday, December 14, 2010 1:18:03 PM

Shop Packet Print

Page 2

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W/O:	7		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	Re	esolution:	Disposition	1:	_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NC	₹)			
DATE	STEP	Description of NC			ion B	Verifi	cation	Approval	Approval
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ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN) SHOP COFY

RETURN TO **ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER MS21042L3 NUT (4 PLACES) AN960JD10L WASHER (4 PLACES) D3570-1 BRACKET (SHOWN) D3570-2 BRACKET (SIMILAR) D3579-043/-044/-047/-048 SHOULDER HARNESS (TYP) MS24694S50 SCREW

DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

(4 PLACES)

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W/O:			WC	RK ORDER CHANGE	ES				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	OTED	Description of NC		Corrective Action Section		Ver	ification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& S	ection C	Chief Eng	QC Inspector
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^{*}H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7 REF FAA STC SR01997NY REF EASA STC EASA.I.M.R.S.00710 ENGLAR OF LAND
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SUBJECT TO A SUCCESS

WITHOUT NOT!

NO

This service instruction adds several kits equipped with improved inertia reels:

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-041B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harne sees for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-349** 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart P412-702-351 1-man 3-point shoulder hamess kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart **D205-702-353** 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22

CERT. NO.: SH04-7

ISSUE NO.: 3

_	NEW ISSU	_		20	10.03.18				
	NEW 1550	<u> </u>		CP	10.03.16				
REV.			DESCRIPTION	BY	DATE				
DESIGN P		P	DART AEROSPA	ACE	LTD				
DRAWN		9?	HAWKESBURY, ONTARIO, CANADA						
CHECK	CHECKED		DRAWING NO. RE						
MFG. AF	PPR.	N/A	DSI 9511 SHEET 1						
APPRO	√ED .	149	TITLE	SCALE					
DE APP	R.	-#-	NEW SHOULDER HARNESS KITS NTS						
DATE	10.03.	18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRINATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT						

W/O:			W	ORK ORDER CHAN	GES				
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DATE	STEP	Description of NC			ection B		cation	Approval	Approval
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INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

		TABLE I
Part Number	Description	Install similar to:
∩412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
5440 700 004		D. 40 - 20 40 - 2 40 -
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Harness Assembly	D412-702-107B (IIN-D412-702)
J412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	q)	DART AEROSPACE L	.TD				
DRAWN	97	HAWKESBURY, ONTARIO, CANADA					
CHECKED	_k	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511 SH	EET 2 OF 6				
APPROVED	140	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERSUS SON PROM DANT AEROSPACE TO.					

W/O:	T		WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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TABLE 2

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
x						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	х					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		x			·	D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			x			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
2	1		1			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
1*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1.	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
						D440 700 005	HARNESS ASSEMBLY (MENO)
1 1*	1 1*			1*		D412-702-305	HARNESS ASSEMBLY (NEW)
1*	1*			1*		D3573-1	ADAPTER
4*	4*			4*		D4088-041 MS24693S273	SHOULDER HARNESS (NEW)
4*	4*			4*			SCREW
4*	4*			4*		AN960JD10LL MS21042L3	WASHER
				*			
1	1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*			. 1	1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1					D412-702-309	HARNESS ASSEMBLY (NEW)
1*	1*					D3573-3	ADAPTER
1*	1*		- i	· · · · · · · · · · · · · · · · · · ·		D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
-1*	4*					AN960JD10LL	WASHER
4*	4*					MS21042L3	NUT

* denotes that part is included in assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPH#RD (DE # 02)

DATE: 10.03.22
CERT. NO.: \$H04-7
ISSUE NO.: 3

continued next page...

w/o 64729

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MFG. APPR.	N/A	DSI 9511	SHEET 3 OF 6				
APPROVED	10	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KIT	S NTS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPA THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXP NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY WRITTEN PERSONS FOR DARY AEROSPACE IT	RESS CONDITION THAT IT IS OTHER PERSON WITHOUT				

W/O:			W	ORK ORDER CHANG	ES				
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
4						D440 700 040	LIADNESS ASSENDENT (NEW)
1*		1				D412-702-313	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-2	BRACKET
		1* 4*				D4088-043	SHOULDER HARNESS (NEW)
4*						MS24694S50	SCREW
4*		4* 4*				AN960JD10L	WASHER
4*		4-				MS21042L3	NUT
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*		-	4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1	-		1			D412-702-317	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1		1				D412-702-321	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-3	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
- 7		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-323	HARNESS ASSEMBLY (NEW)
1.		1*				D3570-4	BRACKET
1		1*				D4088-043	SHOULDER HARNESS (NEW)
4+		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*	- 	4*				MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

W/0 64729

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	P	DART AEROSPACE LTD						
DRAWN	9?	HAWKESBURY, ONTARIO, CANADA						
CHECKED	B	DRAWING NO.	REV. A					
MFG. APPR.	N/A	DSI 9511 SHEET	T 4 OF 6					
APPROVED	140,	TITLE	SCALE					
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS					
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED ON COMMUNICATE TO ANY OTHER PERSON WITHOUT WITTEN PERMISSION FROM DART AEROSPACE LTD.						

W/O:			WC	RK ORDER CHANG	ES	·			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								T TOO IVIGI	
				<u> </u>					

Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DO	QA:	Date: _	
	R	esolution:	n:	_ QA: N/C C	losed: _		Date: _		
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
	0750	Description of NC		ion B	Verif	ication	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	ction C	Chief Eng	QC Inspector
	٠.								
	<u> </u>								

NOTE: Date & initial all entries

... continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2					MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

ulo 44727

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22 CERT. . . D.: SH04-7 ISSUE NO.: 3

DESIGN	9)	DART AEROSPACE LTD					
DRAWN	97	HAWKESBURY, ONTARIO, CANADA					
CHECKED	A	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511 SHE	ET 5 OF 6				
APPROVED	10	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS				
DATE 10.0	3.18	COPYRIGHT @ 2010 BY DART AEROSPACE LTI THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLIED ON THE EXPRESS CON NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PE WHITTEN PERMISSION FROM DART AEROSPACE LTD.	DITION THAT IT IS				

W/O:			W	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	EDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								:		
			······································				· .			
Part No		PAR #:	Fault Cate	gory:	NCR	: Yes	No DQ	A:	Date: _	
	Re	esolution:	Disposition	tion:						
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR	1)			
		Description of NC	Corrective Action Section B			Verifica			Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		Section C	Chief Eng	QC Inspecto
ļ										
į										

H: TFORMS\Quality Assurance\approved QA\NCRWO RevE

TABLE 3

QTY -337	QTY -353	Part Number	Description
х		D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Hamess Kit, for 214 Aircraft
	х	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW)> SEE TABLE 2
1		D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-323	HARNESS ASSEMBLY (NEW)> SEE TABLE 2
1		D412-702-319	HARNESS ASSEMBLY (NEW)
1*		D3925-041	BRACKET
1*	İ	D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*		MS24694S50	BOLT
4*	1	AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1	D3572-044	GUIDE ASSY
1		D3920-041	SEATBELT GUIDE ASSEMBLY
2		D3920-5	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1		AN4-21A	BOLT
7		AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

^{*} denotes that part is included in assembly above

W/0 44729

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	q?	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	93						
CHECKED	4	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 6 OF 6				
APPROVED	149	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KIT	S NTS				
DATE 10.03.18		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATIOE TO ANY OTHER PERSON WITHOUT WITTEN PERSONS ON FROM DART AEROSPACE LTD.					

Dail Aci	Ospace	LU							
W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						,			
Part No: PAR #:		PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	Date:	
		Disposition: Q		_ QA: N/C Clo	A: N/C Closed:				
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A		on B	Verification		Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector
			1						

NOTE: Date & initial all entries

H:\ffORMS\Quality Assurance\approved QA\NCRWO RevE